

Guiding Formulation
Metallic Effect Paint
 for wet in wet application

Rec. No.
50-09025

Date
15.02.99 /CS

Revised:

Stapa Metallux R 9757	5,00	www.eckart.net
Butyl acetate 85	5,00	
Efka 4046	0,15	www.efka.com
predisperse		
CAB 381-2, 20% in butyl acetate 85	24,50	www.eastman.com
CAB 551-0.2, 15% in butyl acetate 85	9,50	"
Vialkyd AN 950, 70% in xylene	20,00	www.surfacespecialties.com
Maprenal MF 590, 55% in isobutanol / xylene	4,00	www.ineosmelamines.com
Resamin HF 480	0,50	www.surfacespecialties.com
Butanol	3,00	
Luba print 715 A	18,00	www.lubaprint-bader.de
Methoxy propanol	4,00	
Butyl acetate 85	2,55	
Butyl glycol acetate	3,00	
Efka 3777	0,80	www.efka.com

	100,00	

Spraying viscosity : 17 sec, DIN-cup 4 mm
 Thinner : butyl acetate 85 / xylene 1:1
 Spraying pressure : 4 bar
 Flash off time : 10 min
 Stoving conditions after application of the clearcoat : 120 °C, 30 min

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

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